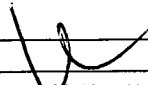
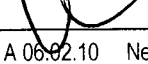


Date: Wednesday, 15/08/2007 4:00:45 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 33948
 Estimate Number : 12285
 P.C. Number : *N/A*
 This Issue : 15/08/2007 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : PURCHASED PARTS
 Previous Run : 30385
 Drawing Name : SPRING
 Part Number : D33355
 Drawing Number : D3335 REVC
 Project Number : N/A
 Drawing Revision : C
 Material : *N/A*
 Due Date : 31/08/2007 Qty: 10 Um: Each
 Written By : 
 Checked & Approved By : 
 Comment : Est. A 06.02.10 New issue EC

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D3335	Spring
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
3.0	QC5	INSPECT WORK TO CURRENT STEP
4.0	PACKAGING 1	PACKAGING RESOURCE #1
5.0	QC21	FINAL INSPECTION/W/O RELEASE

*10 x 1.200" = 12"*

*** Comment: Qty.: 0.5000 Each(s)/Unit Total : ~~5.0000~~ Each(s)
 Spring

B25925

Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut spring as per dwg D3335

*m 07/08/20**(X10)*

Comment: INSPECT WORK TO CURRENT STEP

*cr 07/08/20**counter**(X10)*

Comment: PACKAGING RESOURCE #1
 ID & STOCK

07/08/20

Comment: FINAL INSPECTION/W/O RELEASE

*07/08/21**(B)*

Job Completion

*07.08.21*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: DE Date: 27/08/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

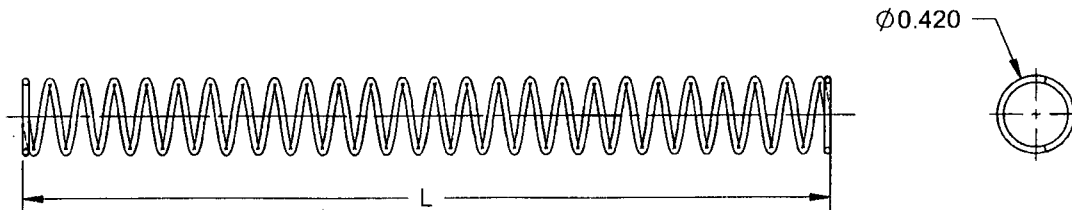
NOTE: Date & initial all entries



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3335	REV. C SHEET 1 OF 1
DATE 05.12.19		TITLE SPRING	SCALE 1:1
A	04.12.07	NEW ISSUE	
B	05.08.11	4.38 WAS 4.13; 7.63 WAS 6.80	
C	05.12.19	ADDED D3335-5, CHANGED FINISH	

RELEASED
20/03/07

SPECIFICATION CONTROL DRAWING



DART P/N	L (in)
D3335-1	4.38
D3335-3	7.63
D3335-5	1.20



NOTES:

- 1) SUPPLIER: VICTORY SPRINGS. LENGTH REQUIRED: 12".
- 2) MATERIAL: SPRING STEEL, Ø0.035 WIRE
- 3) FINISH: LPS PROCYON
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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